TEHCMs You Can Trust

Dorman takes the stress out of installing and programming transmission electro-hydraulic control modules, a.k.a. TEHCMs. Our thoroughly re-manufactured TEHCMs offer reliable, high-quality replacements for more than 26 million vehicles on the road.

How Do We Remanufacture a TEHCM?

**BREAKDOWN**
- Completely disassemble and thoroughly clean with a proprietary scrubbing and flushing process
- Test electrical functionality of communication, transmission fluid temperature sensor, gear range switch (PRNDL), and I/O sensors

**REBUILD**
- Replace pressure switches with PEEK filter material
- Add brand new components where applicable, including pushrods, filter plates, solenoid retainers, O-rings, fluid conduits, and connector seals

**TEST**
- Run automated, full-functionality, wet vehicle simulation test
- Examine with new automated PASS/FAIL solenoid activation with stricter tolerances for improved performance and increased reliability

Think It’s Dealer Only? **Check Dorman First!**
Buying TEHCMs with Confidence

Ordering the right replacement TEHCM and installing it effectively is easier than you think.

Here’s How:

Flag Verify

Ordering the right part is simple. You need to verify make, model, year, RPO codes, and Broadcast codes at DormanProducts.com. When possible, also verify OE number.

Gear Program

Programming TEHCMs with the latest OE software is straightforward with the Dorman Remote Assist Program (RAP) Kit. It allows you to flash modules right in your shop, and you can save 20% on programming any Dorman product simply by providing the serial number. All Dorman re-manufactured modules are guaranteed to program successfully, or any fees will be refunded.

Visit www.DormanRAP.com to learn more and lease.

Wrench Troubleshoot

A lot of technicians waste time returning perfectly good TEHCMs because of other issues they couldn’t diagnose. Here are some common issues that make it seem like a functioning TEHCM isn’t working.

- Unresolved DTCs
- Low transmission fluid
- Unsecured 14-pin connector
- Disconnected switches
- Bent terminals
- Unstable battery voltage
- Improper terminal grounding
- Incompatible aftermarket accessories
- Pinched I/O speed sensor wires

Fortunately, all our TEHCMs come with detailed instructions, and if you ever have issues, you can call the Dorman Tech Line to speak with an ASE Blue Seal Certified Technician at 866-933-2911.

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